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646.9602
Job Sheet 204975



Part No: 646.9602

Job Qty: 4 pcs

Part Name: Lower Cutter Assembly High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Due Date: 2/14/20

Created By: Marie Lajeunesse

Type: Stock *SOLD*

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		2/14/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		<i>DAS</i>
							Packaging 1 - 22		<i>41 JAN 08 2020</i>
							Packaging 1 - 23		<i>8-89</i>
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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CANADA
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Order No: S245720

Part: 646.9602
Job No: 204975
Serial No/Batch: S245720

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 01/08/20

120	Small Fab - 2 - B4B	4 pcs	2/14/20	0.00 0.10	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
					Small Fab - 6 - B4B	41 JAN 09 2020
					Small Fab - 7 - B4B	89
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
130	QC 5	4 pcs	2/14/20	0.00 0.00	Small Fab - Various 1 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	JAN 09 2020 DAS 41
					QC 5 - 81	89
140	Packaging 3-1 - Stock - B4B	4 pcs	2/14/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	CCK037 DAS 80
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	JAN 10 2020 89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	

					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
150 QC 21 - SA	4	2/14/20	0.00	0.00	QC 21 - SA - 21	QC 2037

pcs

CAS

21

JAN 1 0 2020

Part Op 110 - (Pick Kit)
Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2, A/R RTV LOCTITE
598: 5142190 exp. date: 10/20
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120***
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	88 5244661
646.9812	Lower Cutter Deflector	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	81278508) 8151661
MS21042L08	Nut	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5231236
MS27039-08-19	Screw	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5231293
NAS1149FN832P	Washer (AN960-8)	24 Ea (6 ea)	110-Packaging 1 - Pick Kit	5235228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9701	4	3	0
	646.9812	4	14	0
	MS21042L08	12	794	0
	MS27039-08-19	12	842	0
	NAS1149FN832P	24	1,652	0

Part Specifications

Specifications could not be found.

